

PD4-E EtherNet/IP



Short instructions
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Introduction

The *PD4-E* is a brushless motor with integrated controller in protection class IP65. The integrated absolute encoder makes immediate operation possible in *closed loop* mode without homing.

This document describes the installation and commissioning of the motor. You can find the detailed documentation for the product and the motor datasheets on the Nanotec website us.nanotec.com. The short instructions do not replace the *technical manual of the product*.

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Intended use

The *PD4-E* is designed for use under the approved **Environmental conditions**. Any other use is considered unintended use.



Note

Changes or modifications to the product are not permitted.

Warranty and disclaimer

Nanotec produces component parts that are used in a wide range of industrial applications. The selection and use of Nanotec products is the responsibility of the system engineer and end user. Nanotec accepts no responsibility for the integration of the products in the end system.

Under no circumstances may a Nanotec product be integrated as a safety controller in a product or construction. All products containing a component part manufactured by Nanotec must, upon delivery to the end user, be provided with corresponding warning notices and instructions for safe use and safe operation. All warning notices provided by Nanotec must be passed on directly to the end user.

Our general terms and conditions apply: en.nanotec.com/service/general-terms-and-conditions/.

Specialist staff

Only specialists may install, program and commission the device:

- Persons who have appropriate training and experience in work with motors and their control.
- Persons who are familiar with and understand the content of this technical manual.
- Persons who know the applicable regulations.

EU directives for product safety

The following EU directives were observed:

- RoHS directive (2011/65/EU, 2015/863/EU)
- EMC directive (2014/30/EU)

Other applicable regulations

In addition to this technical manual, the following regulations are to be observed:

- Accident-prevention regulations
- Local regulations on occupational safety

Safety and warning notices

Note



- Damage to the controller.
- Changing the wiring during operation may damage the controller.
- Only change the wiring in a de-energized state. After switching off, wait until the capacitors have discharged.

Note



- Fault of the controller due to excitation voltage of the motor.
- Voltage peaks during operation may damage the controller.
- Install suitable circuits (e.g., charging capacitor) that reduce voltage peaks.

Note



- There is no polarity reversal protection.
- Polarity reversal results in a short-circuit between supply voltage and GND (earth) via the power diode.
- Install a line protection device (fuse) in the supply line.

Note



- The device contains components that are sensitive to electrostatic discharge.
- Improper handling can damage the device.
- Observe the basic principles of ESD protection when handling the device.

Technical details and pin assignment

Environmental conditions

Environmental condition	Value
Protection class	IP65 (except for shaft output)
Ambient temperature (operation)	-10 ... +40°C
Air humidity (non-condensing)	0 ... 85%
Altitude of site above <i>sea level</i> (without drop in performance)	1500 m
Ambient temperature (storage)	-25 ... +85°C

Electrical properties and technical data

Technical data – motor

	PD4-E	PD4-EB
Type	High-pole DC servo (stepper motor)	Low-pole DC servo (BLDC)
Operating voltage	12 - 48 V DC ±5%	12 - 48 V DC ±5%
Phase current rms	4.2 A	6 A
Peak current rms for 1 s	N/A	max. 18 A

Technical data

Operating modes	<i>Profile Position Mode, Profile Velocity Mode, Profile Torque Mode, Velocity Mode, Homing Mode, Clock-Direction Mode</i>
Set value setting / programming	<i>Analog input, NanoJ program</i>
Inputs	6 digital inputs (+5 V/+24 V DC), individually switchable by means of software, factory settings: 5 V 1 analog input 0–10 V or 0–20 mA (switchable by means of software)
Outputs	2 digital outputs, <i>open drain</i> , max 24 V / 100 mA
Integrated encoder	Magnetic, single-turn absolute encoder, 1024 pulses/revolution

Protection circuit

Overvoltage and undervoltage protection

Overtemperature protection (> 68°C on rear cover)

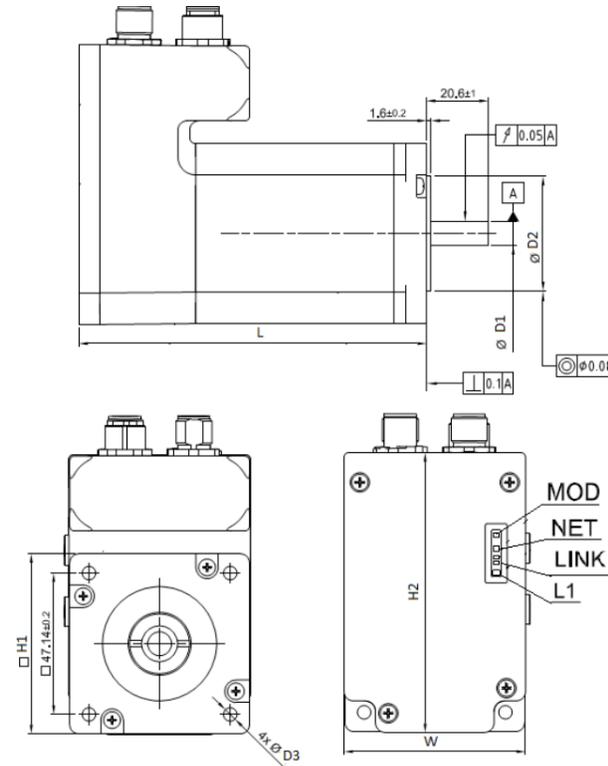
Polarity reversal protection: In the event a polarity reversal, a short-circuit will occur between supply voltage and GND over a power diode; a fuse is therefore necessary in the supply line. The values of the fuse are dependent on the application and must be dimensioned

- greater than the maximum current consumption of the controller
- less than the maximum current of the voltage supply.

If the fuse value is very close to the maximum current consumption of the controller, a medium / slow tripping characteristics should be used.

Dimensioned drawings

All dimensions are in millimeters.



Dimension	Value
L	<ul style="list-style-type: none"> • PD4-E591L42-E-65-3: 103±1 • PD4-E601L42-E-65-3: 116±1 • PD4-EB59CD-E-65-3: 123±1
W	<ul style="list-style-type: none"> • PD4-E591L42-E-65-3: 57 • PD4-E601L42-E-65-3: 60.6 • PD4-EB59CD-E-65-3: 57
H1	<ul style="list-style-type: none"> • PD4-E591L42-E-65-3: 56.4±0.5 • PD4-E601L42-E-65-3: 60±0.5 • PD4-EB59CD-E-65-3: 56.6±0.5
H2	<ul style="list-style-type: none"> • PD4-E591L42-E-65-3: 89.7 • PD4-E601L42-E-65-3: 93.3 • PD4-EB59CD-E-65-3: 89.7
D1	<ul style="list-style-type: none"> • PD4-E591L42-E-65-3: 6.35⁺⁰_{-0.013} • PD4-E601L42-E-65-3: 8⁺⁰_{-0.015} • PD4-EB59CD-E-65-3: 8⁺⁰_{-0.013}
D2	<ul style="list-style-type: none"> • PD4-E591L42-E-65-3: 38.1±0.025 • PD4-E601L42-E-65-3: 38.1±0.05 • PD4-EB59CD-E-65-3: 38.1⁺⁰_{-0.05}

Dimension	Value
D3	<ul style="list-style-type: none"> • PD4-E591L42-E-65-3: 5^{+0.5}₋₀ • PD4-E601L42-E-65-3: 4.5^{+0.5}₋₀ • PD4-EB59CD-E-65-3: 5.2±0.25

Overtemperature protection

Above a temperature of approx. 75°C on the power board (corresponds to 65–72°C outside on the back cover), the power part of the controller switches off and the error bit is set. After cooling down and confirming the error, the controller again functions normally.

LED signaling

Power LED

Normal operation

In normal operation, the green power LED L1 flashes briefly once per second.

Case of an error

If an error has occurred, the LED turns red and signals an error number.

The following table shows the meaning of the error numbers.

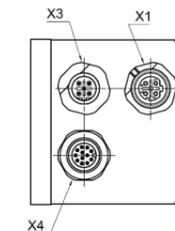
Flash rate	Error
1	General
2	Voltage
3	Temperature
4	Overcurrent
5	Controller
6	Watchdog-Reset

Note



For each error that occurs, a more precise error code is stored in object **1003_n**.

Pin assignment



Connector	Function	Pin assignment / description
X1	EtherNet/IP	1. TD+ 2. RD+ 3. TD- 4. RD-
X3	Voltage supply 12 - 48 V DC ±5%	1. +Ub 2. +Ub 3. GND 4. GND 5. n.c

Connector	Function	Pin assignment / description
X4	Inputs/outputs and external logic supply Switching thresholds for digital inputs 1 - 6: 5 V (factory setting): On: >4.09 V; Off: <0.95 V 24 V: On: >14.74 V; Off: <3.78 V	<ol style="list-style-type: none"> GND Digital input 1: 5 V / 24 V, switchable with object 3240_h, max. 1 MHz Digital input 2: 5 V / 24 V, switchable with object 3240_h, max. 1 MHz Digital input 3: 5 V / 24 V, switchable with object 3240_h, max. 1 MHz Digital input 4: 5 V / 24 V, switchable with object 3240_h, max. 1 MHz Digital input 5: 5 V / 24 V, switchable with object 3240_h, max. 1 MHz Digital input 6: 5 V / 24 V, switchable with object 3240_h, max. 1 MHz Analog input: 10 Bit, 0-10 V or 0-20 mA, switchable with object 3221_h Digital output 1: Open drain, max 24 V/100 mA Digital output 2: Open drain, max 24 V/100 mA 5V output: +5 VDC, max. 100 mA +UB Logic: 4 V DC/approx. 39 mA

If you set **3240_h:07_h** to the value "1", three differential inputs are available instead of six single-ended inputs.

Pin	Basic function		Alternative function	
	Single-ended	Differential	Single-ended	Differential
2	Input 1	- Input 1	Enable	-Enable
3	Input 2 / Direction input	+ Input 1	Direction	Enable
4	Input 3 / clock input	- Input 2 / - Direction input	Clock	-Direction
5	Input 4	+ Input 2 / + Direction input	Digital input 4	Direction
6	Input 5	- Input 3 / - Clock input	Digital input 5	-Clock
7	Input 6	+ Input 3 / + Clock input	Digital input 6	Clock

Note	
	<ul style="list-style-type: none"> EMC: For a DC power supply line longer than 30 m or when using the motor on a DC bus, additional interference-suppression and protection measures are necessary. An EMI filter is to be inserted in the DC supply line as close as possible to the controller/motor. Long data or supply lines are to be routed through ferrites.

Installation

You can find the dimensions needed for the mounting of the motor in **Dimensioned drawings**.

In order to mount the motor proceed as follows:

- Align the motor shaft with the shaft of the application. Pay attention to the permissible axial and radial forces on the shaft, which you are indicated in the datasheet of the corresponding motor.
- Attach the motor to your mechanics using the four mounting bores.
Use screws of suitable length and matching washers.

Commissioning

The *Plug & Drive Studio* software offers you an option for performing the configuration and adapting the motor parameters to your application. You can find further information in document *Plug & Drive Studio: Quick Start Guide* at us.nanotec.com.

Observe the following notes:

CAUTION	
	<p>Moving parts can cause hand injuries. If you touch moving parts during running operation, hand injuries may result.</p> <p>▶ Do not reach for moving parts during operation. After switching off, wait until all movements have ended.</p>

CAUTION	
	<p>In free-standing operation, motor movements are uncontrolled and can cause injuries. If the motor is unsecured, it can, e.g., fall down. Foot injuries or damage to the motor could occur.</p> <p>▶ If you operate the motor free-standing, observe the motor, switch it off immediately in the event of danger and make certain that the motor cannot fall down.</p>
CAUTION	
	<p>Moving parts can catch hair and loose clothing. During running operation, moving parts can catch hair or loose clothing, which may lead to injuries.</p> <p>▶ If you have long hair, wear a hairnet or take other suitable protective measures when near moving parts. Do not work with loose clothing or ties near moving parts.</p>
CAUTION	
	<p>Risk of overheating or fire if there is insufficient cooling! If cooling is insufficient or if the ambient temperature is too high, there is a risk of overheating or fire.</p> <p>▶ During use, make certain that the cooling and environmental conditions are ensured.</p>
Note	
	<ul style="list-style-type: none"> EMC: Current-carrying cables – particularly around supply and motor cables – produce electromagnetic alternating fields. These can interfere with the motor and other devices. Nanotec recommends the following measures: Use shielded cables and earth the cable shielding on both ends over a short distance. Use cables with cores in twisted pairs. Keep power supply and motor cables as short as possible. Earth motor housing with large contact area over a short distance. Lay supply, motor and control cables physically separate from one another.

Establishing connection with the controller

Overview

IP address

The controller needs a valid IP address. This can be obtained in the following ways:

- DHCP: A DHCP server assigns the IP address to the controller (default setting).
- Static IP address: This is defined by the user.

Which method is used depends on the network environment and is defined by the network administrator.

Setting the IP address

Each of the connected devices (controller and communication partners) in an Ethernet network or with a point-to-point Ethernet connection requires a unique IP address. This can either be obtained automatically (DHCP) or assigned statically. In the following, "communication partner" refers to a PC or laptop.

You can integrate the controller in an existing Ethernet network. To do this, you only need to establish the physical connection with a standard Ethernet cable. Provided DHCP is activated on the controller (factory setting), the controller is also automatically detected on the network and can immediately be operated via a PC located on the network.

Setting DHCP

IP addresses can be obtained dynamically in a network from a DHCP server. DHCP are preset in the controller at the factory for automatically obtaining an IP address from a DHCP server. To establish the connection to the controller, it may only be necessary to make a few settings on the communication partner (e.g., PC or laptop). Settings using the Windows 7 operating system as an example:

- Press the Windows Start button and select *Control Panel*.
- Select *Network and Sharing Center*.
- Select *Change adapter settings*.
- A list of the available network adapters is displayed. Open the properties on the adapter to which the controller is connected (e.g., click with the right mouse button).
- Select *Internet Protocol version 4 (TCP/IPv4)* and press the *Properties* button.
- Select the *Obtain an IP address automatically* option.
- Confirm acceptance of the entries with the *OK* button.

Commissioning EtherNet/IP

This controller is equipped with an EtherNet/IP interface. Read chapter **EtherNet/IP** in the technical manual of the controller for further details.

The following commissioning procedure assumes the use of a *CompactLogix PLC* and *Studio 5000* software from Rockwell.

Connection

- Connect the supply voltage to connector X3.
- Connect the Rockwell *CompactLogix PLC* to connection X1 of the controller.

Software connection

By default, the controller is in DHCP mode. A DHCP server is therefore needed in the network. If no DHCP server is available or if the controller is to operate with a fixed IP address, the *BOOTP/DHCP* tool from Rockwell can be used. With this tool, it is possible to either assign an IP address to the controller by means of DHCP or to assign a static address and deactivate DHCP. BOOTP is not supported by the controller.

If you have your own DHCP server and wish to ascertain the IP address, this can be accomplished most easily with the *ping* tool. To do this, the NetBIOS service must be activated on the PC and the MAC address of the controller must be known.

The next steps must be performed in the Rockwell *Logix Designer*:

- Use the *RSLinx Classic* software to create an EtherNet/IP driver. Refer to the corresponding manual for help.
- Select the project path of the PLC.
- Import the EDS file of the controller: Click on *Tools\EDS Hardware Installation Tool*, select *Register an EDS file(s)*. Then select the correct EDS file and import it.
- Right-click on *Ethernet* in the *Controller Organizer* and select *New Module...*

Select the *Catalog* tab, find the *PD4-E* entry and chose the device with which you would like to work.

The *New Module* input mask then opens. Select the *General* tab and enter the name and the IP address for the device. Use of the *Host Name* is not supported.

Select the *Connection* tab and enter an RPI value for the *I/O Common* data as shown in the following figure. The *input type* can also be changed to *unicast* or *multicast*.

Lastly, close the mask by clicking on OK.

- Right-click on *Add-On Instruction* in the *Controller Organizer* and then on *Import Add-On Instruction...* to import the add-ons that have been made available, which will simplify work with the controller.
- Right-click on *Data Types\User-Defined* in the *Controller Organizer* and then on *Import Data Type...* to import the *user-defined data* that have been made available, which will simplify work with the controller. After importing, the message objects in the various AOs should still be checked to determine whether the correct communication path is still set.
- Then select the *Communications* menu item followed by the *Go Online* submenu item to go online. To do this, you must download the program to the PLC.
- Once online, you need to go to *Run mode* using the *Communications* menu and the *Run Mode* submenu item. If the green lamps illuminate for *Run Mode*, *Controller OK* and *I/O OK*, configuration was successful and you can begin work with the controller.

Special drive modes (clock-direction and analog speed)

You have the possibility to control the motor directly via the clock and direction input or the analog input by activating the *special drive modes*.

Digital input 1 serves here as an enable.

Activation

To activate the *special drive modes*, you must enter the value "2" in **4015_h:01_h**. In **4015_h:02_h**, set the mode by writing a value between "00"_h and "0F"_h.

The following table lists all possible modes and their value for **4015:02_h**:

Value	Mode			
00 _h /01 _h	Clock-direction	-	-	Open Loop
02 _h	Test run	Test run with 30 rpm	Clockwise direction of rotation	Open Loop
03 _h	Test run	Test run with 30 rpm	Counterclockwise direction of rotation	Open Loop
04 _h	Analog speed	Direction via "Direction" input	Maximum speed 1000 rpm	Open Loop
05 _h	Analog speed	Direction via "Direction" input	Maximum speed 100 rpm	Open Loop
06 _h	Analog speed	Offset 5 V (joystick mode)	Maximum speed 1000 rpm	Open Loop

Value	Mode			
07 _h	Analog speed	Offset 5 V (joystick mode)	Maximum speed 100 rpm	Open Loop
08 _h /09 _h	Clock-direction	-	-	Closed Loop
0A _h	Test run	Test run with 30 rpm	Clockwise direction of rotation	Closed Loop
0B _h	Test run	Test run with 30 rpm	Counterclockwise direction of rotation	Closed Loop
0C _h	Analog speed	Direction via "Direction" input	Maximum speed 1000 rpm	Closed Loop
0D _h	Analog speed	Direction via "Direction" input	Maximum speed 100 rpm	Closed Loop
0E _h	Analog speed	Offset 5 V (joystick mode)	Maximum speed 1000 rpm	Closed Loop
0F _h	Analog speed	Offset 5 V (joystick mode)	Maximum speed 100 rpm	Closed Loop

You must save object **4015_h** (*application category*); by writing the value "65766173" in **1010_h:03_h**, the changes do not take effect until after the controller is restarted.

Clock-direction

The controller internally sets the operating mode to **clock-direction**. You must connect the *enable*, *clock* and *direction* inputs .

Analog speed

The controller internally sets the operating mode to **Velocity**. To preset the speed, the voltage on the analog input is used and the corresponding target speed is written in **6042_h**.

Maximum speed

The maximum speed can be changed between 100 rpm and 1000 rpm. If a different speed is necessary, it can be set using the scaling factor (object **604C_h**, subindices 01_h and 02_h).

Computation of the analog voltage

There are two modes for calculating the analog input voltage.

Normal mode

You must connect the *enable*, *direction* and *analog inputs*. The maximum analog voltage corresponds to the maximum speed. The direction is preset here via the direction input. There is a dead zone from 0 V to 20 mV in which the motor does not move.

Joystick mode

You must connect the *release input* and the *analog input*. Half of the maximum analog voltage corresponds to the speed 0. If the voltage drops below half, the speed increases in the negative direction. If the speed rises above half, the speed increases likewise in the positive direction. The dead zone here extends from $U_{max}/2 \pm 20$ mV.

Test run with 30 rpm

The motor rotates at 30 rpm if the *enable input* is set.