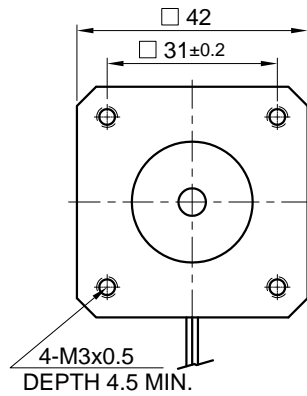
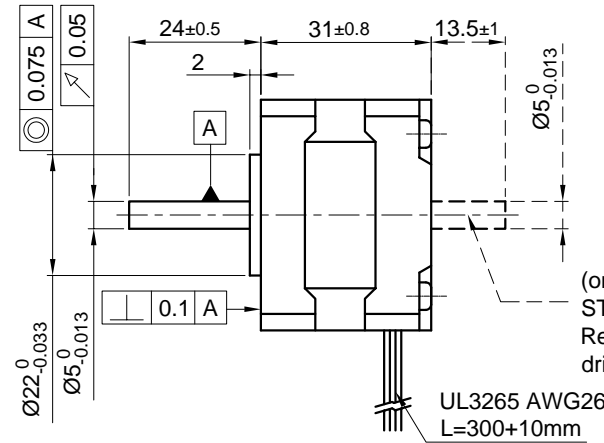


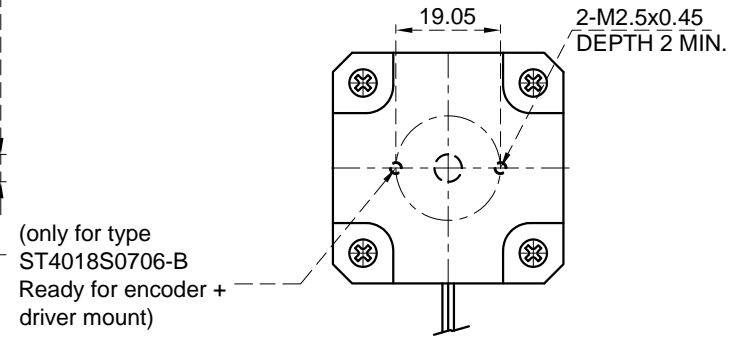
Front view and mounting



Side view

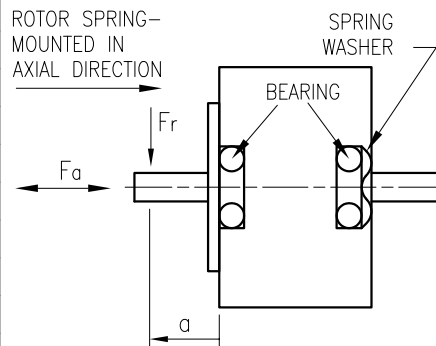


Rear view



SPECIFICATION	UNIPOLAR OR BIPOLAR-1 WINDING	BIPOLAR SERIAL
VOLTAGE (VDC)	5.3	7.49
AMPS/PHASE	0.7	0.49
RESISTANCE/PHASE (Ohms)@25°C	7.6±15%	15.2±15%
INDUCTANCE/PHASE (mH) @1KHz	6.8±20%	27.2±20%
HOLDING TORQUE (Nm) [lb-in]	0.16 [1.416]	0.226 [2.0]
DETENT TORQUE (Nm) [lb-in]	0.59x10 <sup>-2</sup> [5.222x10 <sup>-2</sup> ]	
STEP ANGLE (°)	1.8	
STEP ACCURACY (NON-ACCUM)	±5%	
ROTOR INERTIA (Kg-m <sup>2</sup> ) [lb-in <sup>2</sup> ]	2.7x10 <sup>-6</sup> [0.92x10 <sup>-2</sup> ]	
WEIGHT (Kg) [lb]	0.2 [0.44]	
TEMPERATURE RISE: MAX.80°C (MOTOR STANDSTILL; FOR 2 PHASE ENERGIZED)		
AMBIENT TEMPERATURE -10~ 50°C [14°F ~ 122°F]		
INSULATION RESISTANCE 100 MOhm (UNDER NORMAL TEMPERATURE AND HUMIDITY)		
INSULATION CLASS B 130° [266°F]		
DIELECTRIC STRENGTH 500VAC FOR 1 MIN. (BETWEEN THE MOTOR COILS AND THE MOTOR CASE)		
AMBIENT HUMIDITY MAX. 85% (NO CONDENSATION)		

PERMISSIBLE RADIAL+AXIAL FORCE



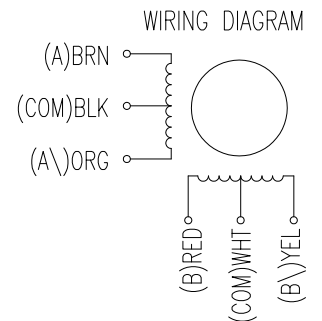
AXIAL-FORCE Fa (N)	Fa=7			
DISTANCE a (mm)	5	10	15	20
RADIAL-FORCE Fr (N)	58	36	26	20
SHAFT PLAY (mm)	AXIAL		RADIAL	
	0.075		0.025	
AT LOAD MAX: (N)	10		5.0	

UNIPOLAR	TYPE OF CONNECTION (EXTERN)		MOTOR	
	1WINDING	BIPOLAR SERIAL	LEADS	WINDING
A ---	A ---	A ---	BRN	A
COM ---	COM ---	COM ---	BLK	COM
A\ ---	A\ ---	A\ ---	ORG	A\
B ---	B ---	B ---	RED	B
COM ---	COM ---	COM ---	WHT	COM
B\ ---	B\ ---	B\ ---	YEL	B\

for >speed ←  
for <speed ←

FULL STEP 2 PHASE-Ex.,  
WHEN FACING MOUNTING END (X)

STEP	A	B	A\	B\	CCW
1	+	+	-	-	↓
2	-	+	+	-	↑
3	-	-	+	+	↓
4	+	-	-	+	↑



REV	DESCRIPTION	DATE	APVD	NANOTEC:	SCALE	FREE	APVD	S.K.	26.04.06	STEPPING MOTOR
					X	±0.5	CHKD			
					1PL	±0.2	DRN	J.W.	26.04.06	DWG.NO
					2PL	±0.1	SIGNATURE		DATE	ST4018S0706
					ANGLE	±30'				